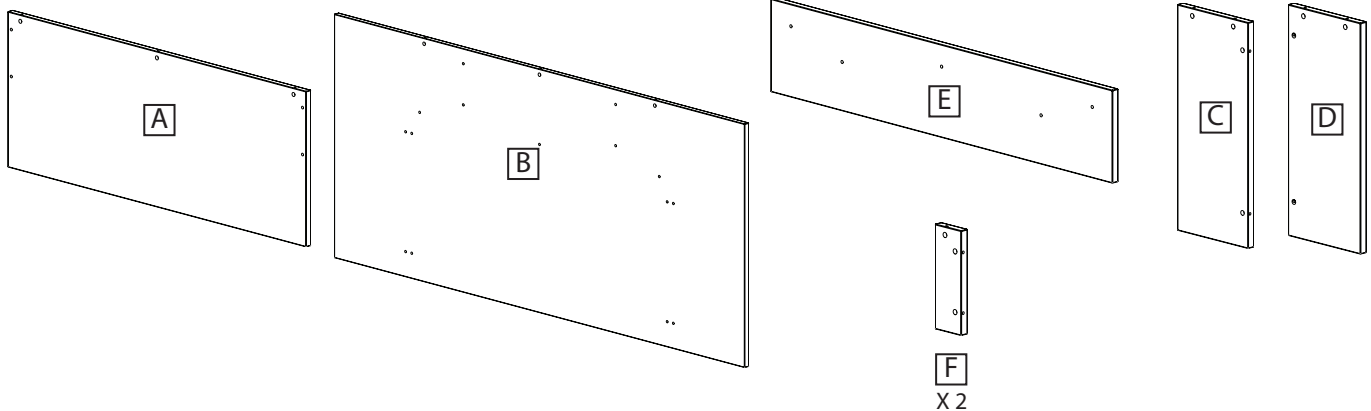
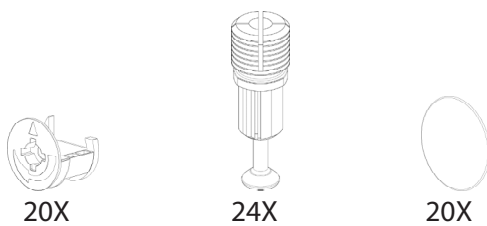


PARTS INCLUDED

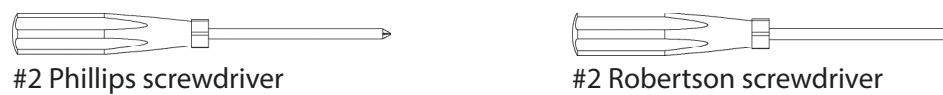


HARDWARE INCLUDED



Extra hardware may be included

TOOLS REQUIRED

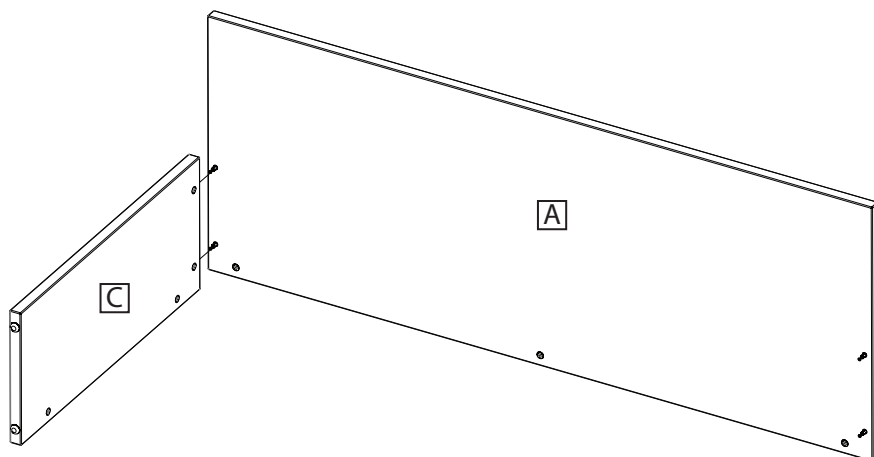


DISCLAIMER

- Two people are recommended for the assembly of this product.
- Use hardware provided and tools recommended to avoid any product faults.
- Always assemble product on a clean soft surface to avoid scratching.

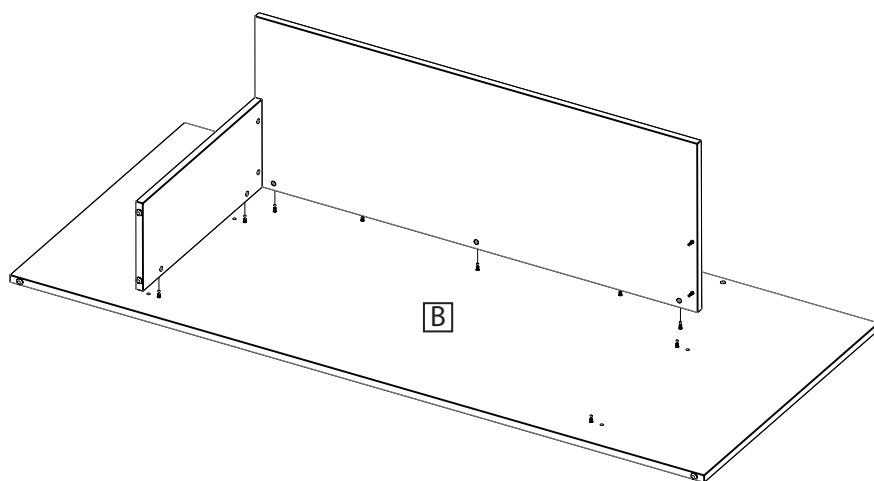
STEP 1

Ensure all hardware are inserted into parts before assembling. Attach desk top **A** and left support gable **C** as shown. Fasten pins and cams.



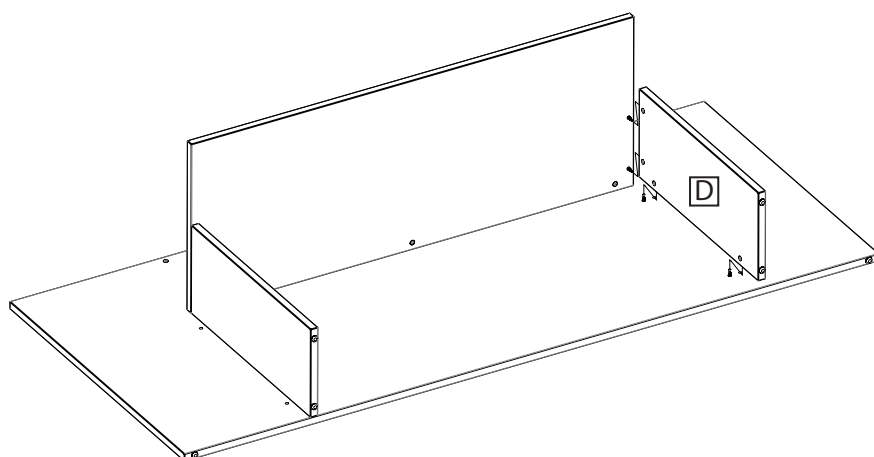
STEP 2

Lay desk back **B** flat and lower top and gable onto back. Do not fasten pins and cams until next step.



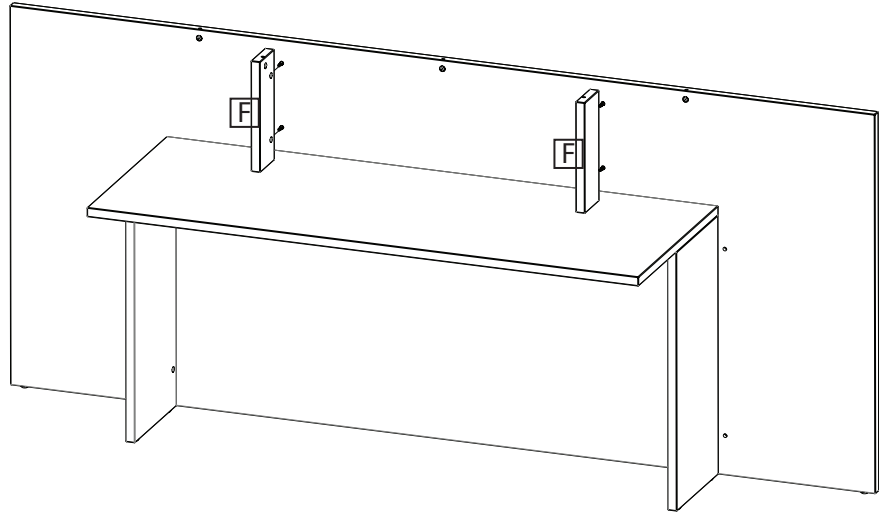
STEP 3

Attach right support gable **D** as shown. Fasten all pins and cams. Lift unit right side up.



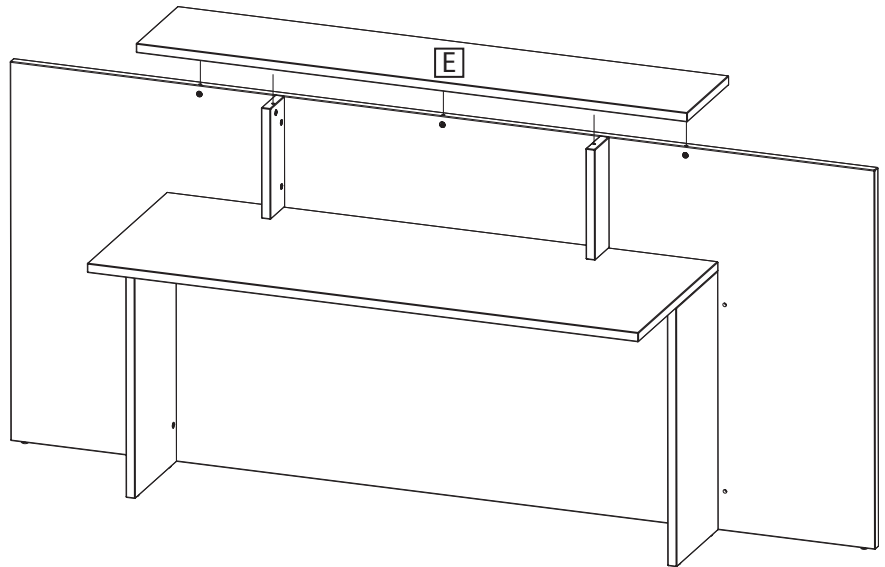
STEP 4

Attach small desk top supports **F**.
Ensure cams are facing in as shown.
Fasten pins and cams.



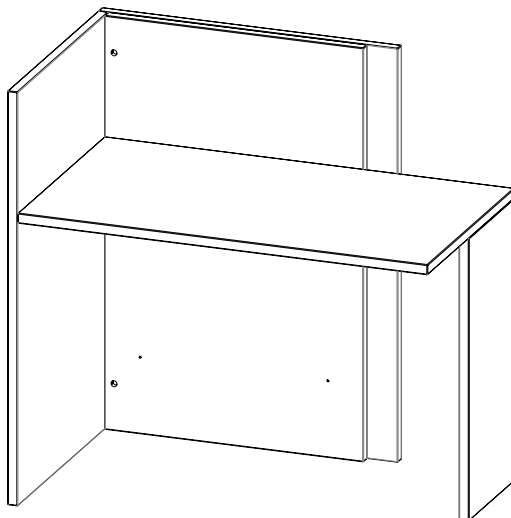
STEP 5

Attach transaction top **E**. Fasten pins and cams.

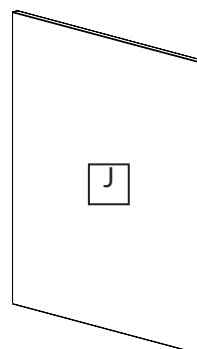
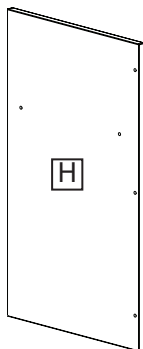
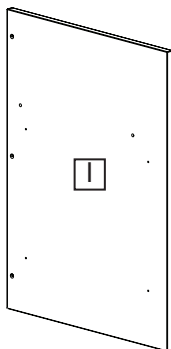
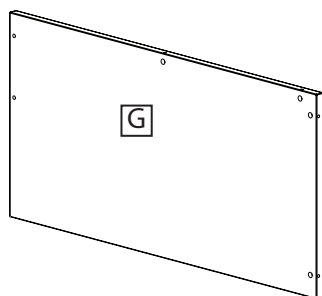


STEP 6

See W-05Rxxxx - Return instructions to finish off assembly.



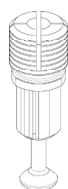
PARTS INCLUDED



HARDWARE INCLUDED



11X



9X



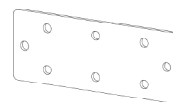
11X



4X

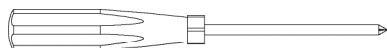


12X

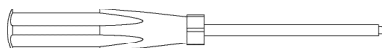


2X

TOOLS REQUIRED



#2 Phillips screwdriver



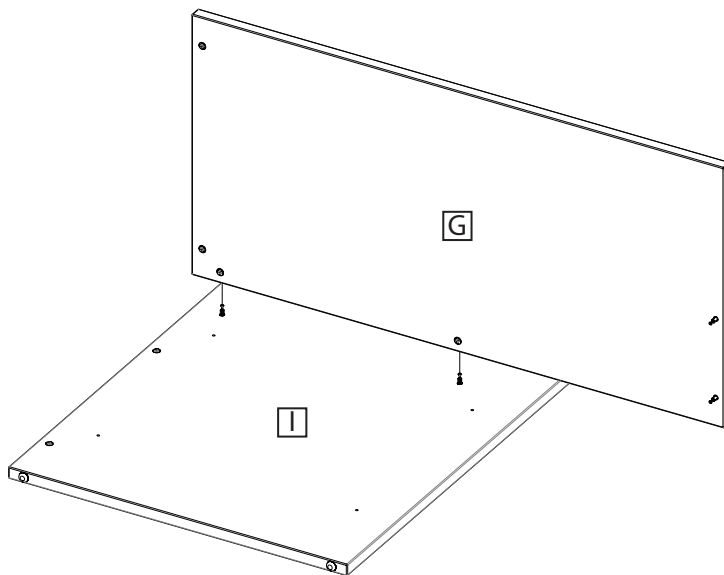
#2 Robertson screwdriver

DISCLAIMER

- Two people are recommended for the assembly of this product.
- Use hardware provided and tools recommended to avoid any product faults.
- Always assemble product on a clean soft surface to avoid scratching.

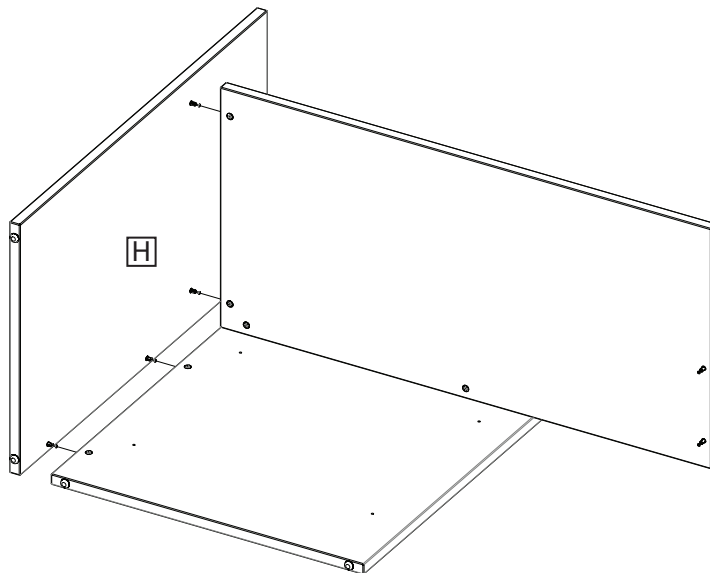
STEP 1

Lay left return back **I** flat and attach left return top **G** as shown. Fasten pins and cams.



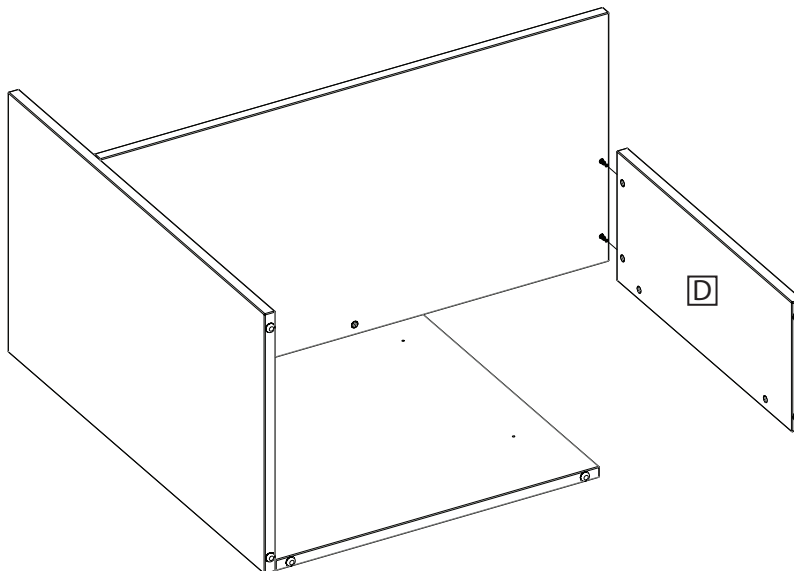
STEP 2

Attach large left gable **H**. Fasten pins and cams.



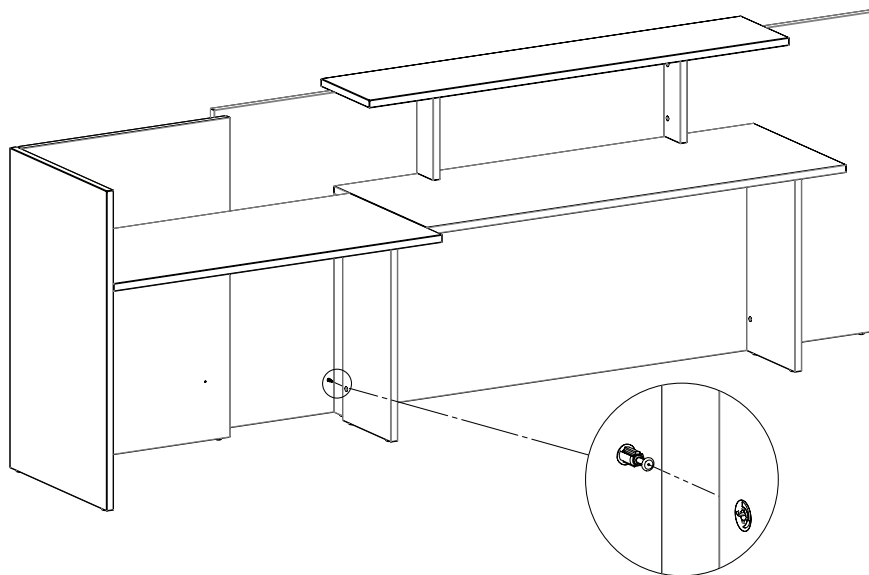
STEP 3

Attach right support gable **D** as shown. Fasten pins and cams. Lift unit right side up.



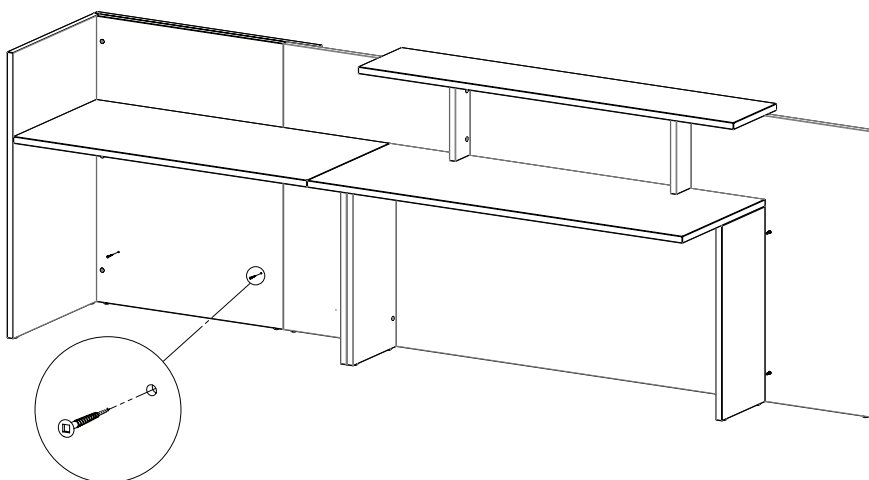
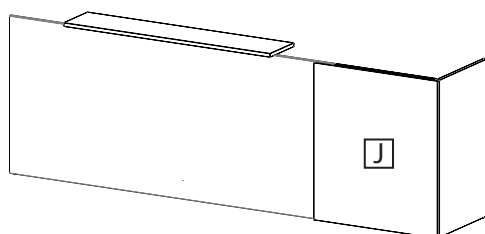
STEP 4

To connect left return to desk, line cams on small support gable to pins on desk back as shown. Slide into place and fasten pins and cams.



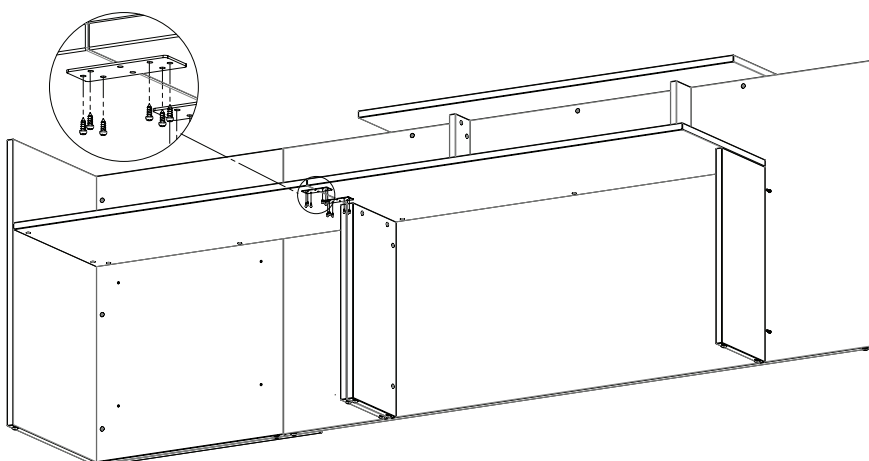
STEP 5

Attach accent back **J** by securing with screws provided through backs of return.



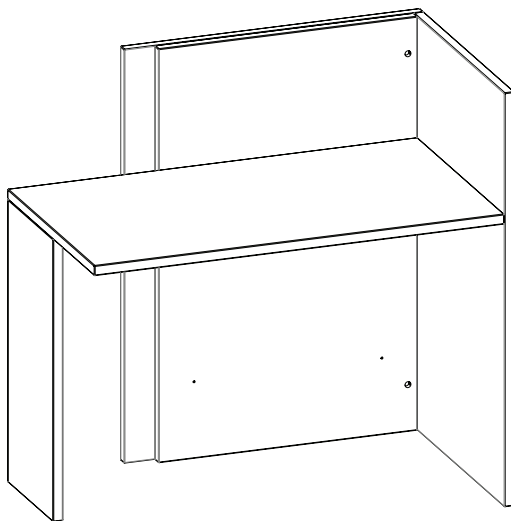
STEP 6

Secure return top to desk top with connecting flat brackets as shown. Use cover caps to cover any visible cams or screws.

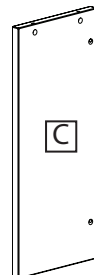
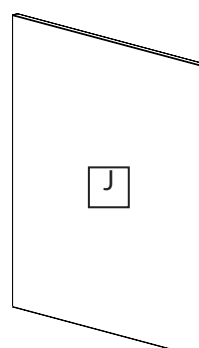
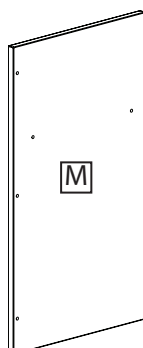
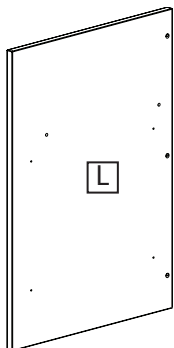
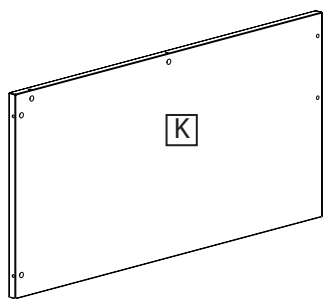


STEP 7

See W-05RxxxxR Assembly instructions to finish off reception.



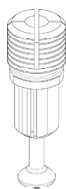
PARTS INCLUDED



HARDWARE INCLUDED



11X



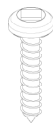
9X



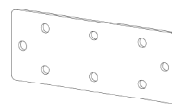
11X



4X

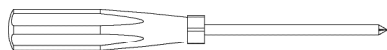


12X

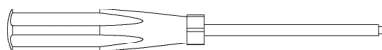


2X

TOOLS REQUIRED



#2 Phillips screwdriver



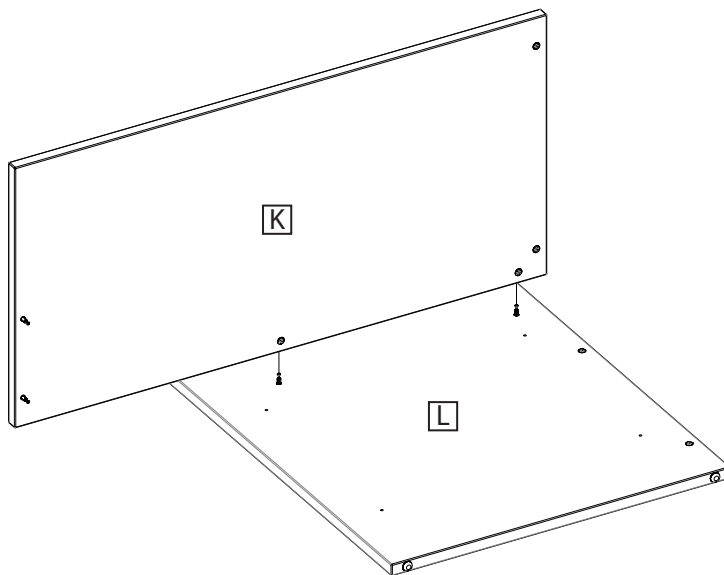
#2 Robertson screwdriver

DISCLAIMER

- Two people are recommended for the assembly of this product.
- Use hardware provided and tools recommended to avoid any product faults.
- Always assemble product on a clean soft surface to avoid scratching.

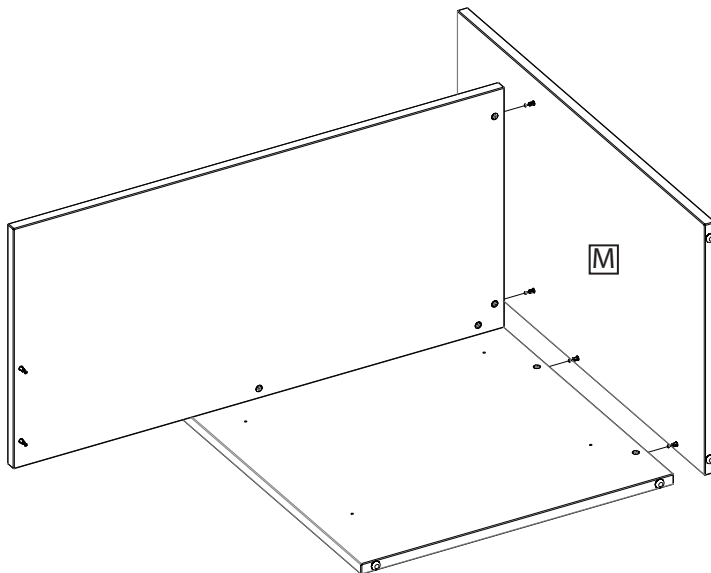
STEP 1

Lay right return back **L** flat and attach right return top **K** as shown. Fasten pins and cams.



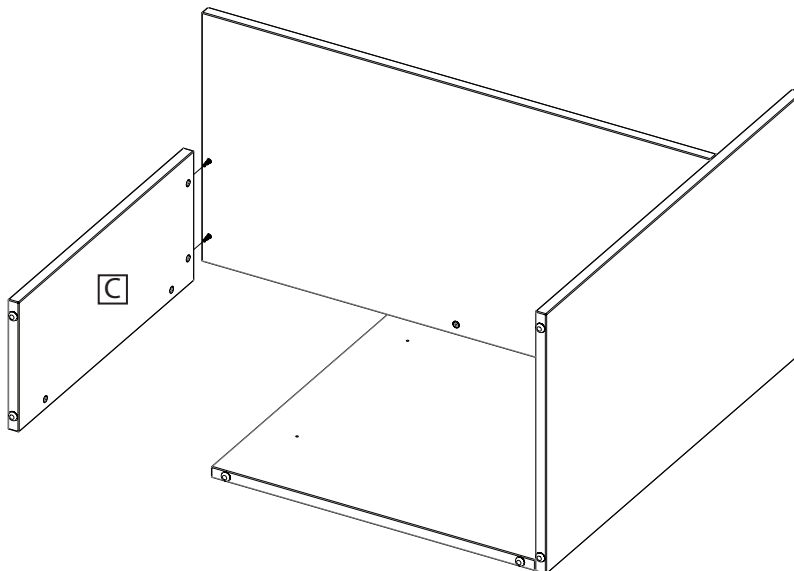
STEP 2

Attach large gable **M**. Fasten pins and cams.



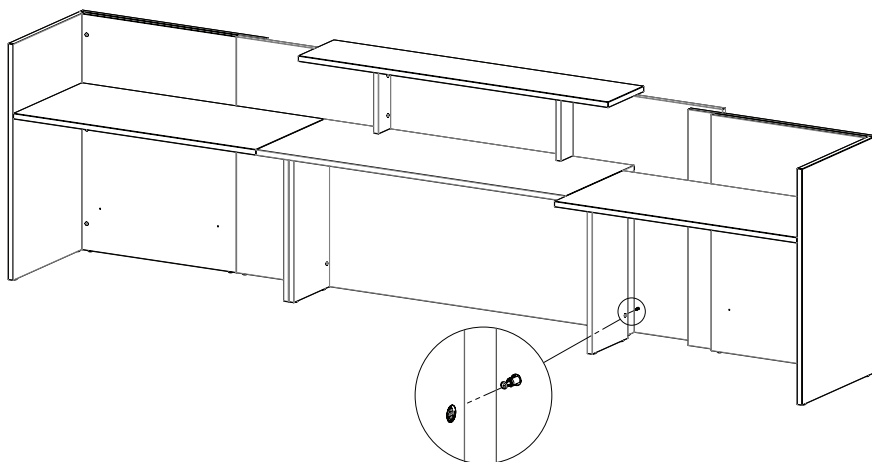
STEP 3

Attach left support gable **C** as shown. Fasten pins and cams. Lift unit right side up.



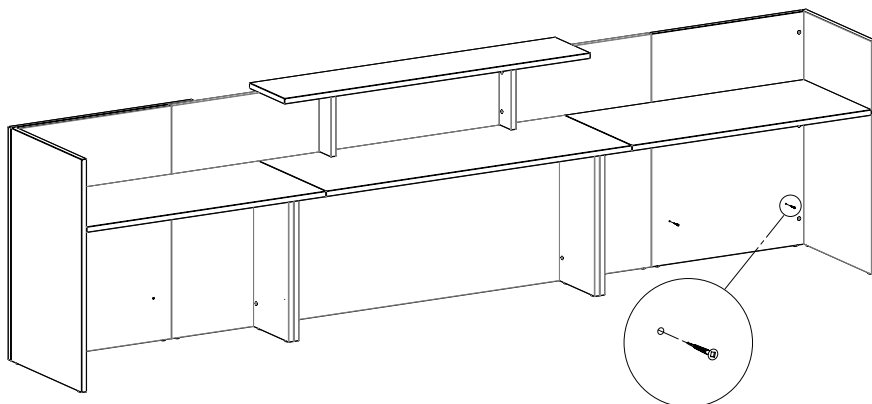
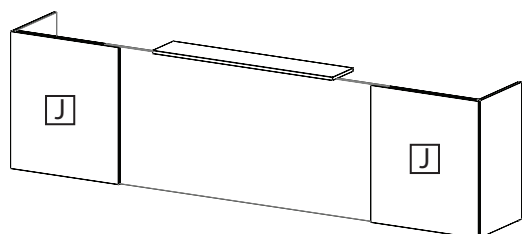
STEP 4

To connect right return to desk, line cams on small support gable to pins on desk back as shown. Slide into place and fasten pins and cams.



STEP 5

Attach accent back **J** by securing with screws provided through backs of return.



STEP 6

Secure return top to desk top with connecting flat brackets as shown. Use cover caps to cover any visible cams or screws.

